# OSD Manufacturing Technology Overview

**DMC 2008** 



Adele Ratcliff
Director, Manufacturing Technology
703-607-5319
adele.ratcliff@osd.mil
4 December 2008



# **Topics**

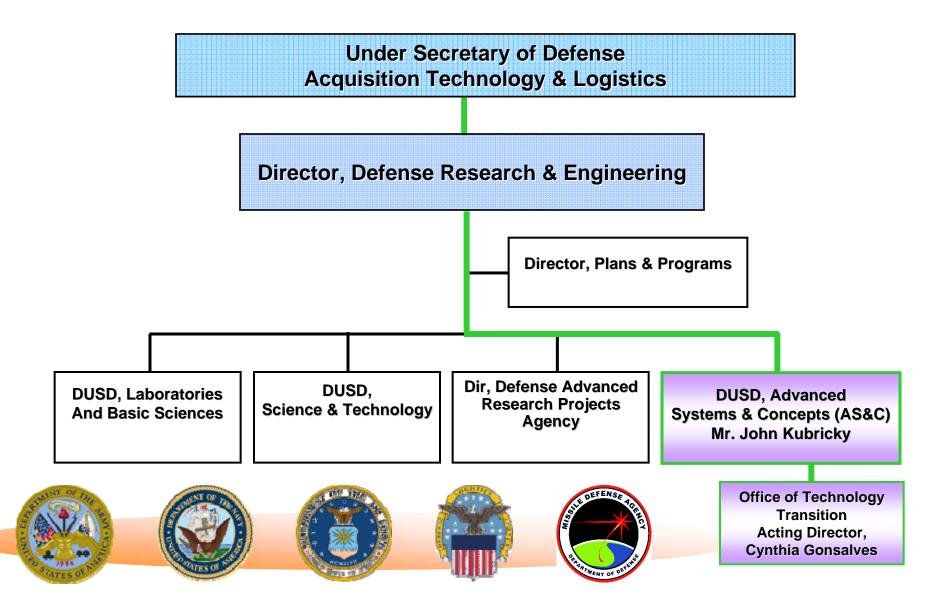


- Manufacturing S&T Program (OSD D-Line)
- Manufacturing Readiness Level (MRL)
- GAO Study on MRLs and Manufacturing Readiness
- Congressional Interests
- Industrial Base Innovation Fund (IBIF)
- Strategic Planning
- Summary



### **AT&L Chain of Command**







#### Mfg Science and Technology Program (MS&T)



#### **Cross-cutting defense manufacturing needs**

- Focus is on design for manufacturability early in development to achieve largest cost-effective impact
- Return on Investment (ROI) mature manufacturing processes
  - Decrease production costs
  - Decrease time to production improved cycle time
  - Increase affordability unit costs and life cycle costs
  - Accelerate enabling technologies
- Management and execution

#### Manufacturing Science and Technology (MS&T) - PE 0603680D8Z

FY 08 Budgeted/ Appr	FY 09	FY 10	FY 11	FY 12	FY 13
10/23.6	12.0	14.9	19.9	19.9	24.8



# **FY08 Funding Areas**



- Congressional Add: High Performance Defense Manufacturing Technology Research and Development, \$8M
  - To identify and transition advanced manufacturing processes and technologies whose utilization would create significant productivity and efficiency gains in the defense manufacturing base
  - Includes development of test beds and prototypes of advanced manufacturing technologies, diffusion of advanced manufacturing processes throughout the industrial base, and the development of technology roadmaps
- Congressional Add: Disruptive Manufacturing Technologies Research, \$8M
  - To radically alter the defense industrial base through development of "disruptive" manufacturing processes. Allow faster and more affordable access to low-volume, state-of-the-art production capabilities for acquisition defense unique technologies of low density, high demand systems.
  - Specifically includes nanomanufacturing and flexible manufacturing processes
  - Mature manufacturing processes needed to transition emerging, disruptive technologies which offer leap-ahead capability for future warfighting within the next decade



## MRL - Background



#### Immature technology & unstable manufacturing processes are major acquisition drivers

- Recent GAO study of 72 programs: RDT&E costs up by 42% with schedule slippage of 20%
   Manufacturing Readiness Levels (MRL) Developed
- Common Standard and framework for identifying, communicating, and managing manufacturing risks
- Establish and promote manufacturing risk management as basic principal of technology development and acquisition programs
- Establish DoD standard for manufacturing readiness to support decision makers at key milestones
  - Milestone A MRL4
  - Milestone B MRL 6
  - Milestone C MRL 8
  - FRP Decision MRL 9
- Support the development and maintenance of necessary knowledge and skills within the DoD workforce to support this best practice already used by key U.S. defense industries



#### MRL/MRA Body of Knowledge



- Sufficient for programs to conduct assessments
- Continues to mature through JDMTP activities, lessons learned, and integration within the defense acquisition system elements.
  - MRL Definitions, Criteria Matrix, Deskbook
- JDMTP MRL Working Group continues monthly meeting to refine resources and toolset
- Sept workshop on refining early MRL levels (MRL 1-3)



#### Manufacturing Activities



- Collaboration within OSD to align manufacturing activities to existing acquisition and technical reviews
- Integrate Manufacturing Readiness activities into the Systems Engineering Process
- DAG being updated to reflect increased focus on mfg early in acquisition development (TDS and Acq Strategy)
- 5000.2 signed 2 December 2008 by AT&L



#### MRL Training and Outreach



- MRL/MRA DAU training:
  - Executive level briefing
  - Integrated into the PQM curriculum
  - Continuous Learning Module under development for distance learning opportunities
  - MRL Materials available on DAU Website (PQM Community of Practice)

https://acc.dau.mil/CommunityBrowser.aspx?id=18231

- Two technical sessions scheduled for DMC 2008, in December.
  - MRL/MRA Toolset
  - Tutorial on MRL body of knowledge, including conducting MRAs

All MR products are available at www.dodmrl.org



#### **GAO Study on MRL and Integration RL Implementation**



In brief Thursday, 13 November

OSD, Services/Agencies

Industry Participants Wanted

More to Come



## **Congressional Interest**



 High Performance Mfg R&D Report – complete and delivered to the Hill

- Implementation Report on FY03-FY05 Projects in coordination
  - 100+ projects with \$Bs of impact
- Strategic Plan
- Industrial Base Innovation Fund (IBIF)
  - FY08 projects posted on IP website
  - FY 09 BAA



## **Industrial Base Innovation Fund**



- FY 09 \$19 million add
- BAA amount: \$10 million
- 8 Dec: JDMTP submits topics to DLA
- 9 Jan: BAA advertised in FED BIZ OPS
- Early Feb: Pre-proposal Conference
- 6 Mar: BAA closes
- Early Summer: Selectees announced



## ManTech Strategic Plan



- Government and industry engagements/interviews
- Emerging strategic messages:
  - Strong, positive support for ManTech program in all camps; recurring calls for bold thinking
  - Affordability remains an overarching concern
  - Institutional focus on "Manufacturability" is strategically important--keep championing the MRA concept
  - Workforce concerns are pervasive; responsibility for solution sets not clear



#### ManTech Strategic Plan



#### Expect the plan to:

- Emphasize affordability as a "focusing theme"
- Leverage existing program strengths--much is going well
- Expand the focus on 21st Century trends and a global, collaborative context for framing ManTech investments--joint/crosscutting capabilities & enablers are key
- Provide direction for model-based & network-centric approaches to enhance common operating pictures, product data exchange, supply chain integration
- Posture the ManTech program as a strategically important tool for DoD leadership priorities in S&T, acquisition, and sustainment
- Now moving into full plan development & coordination phases
- FY10 PB to Congress



#### **Manufacturing Technology - Summary**



Manufacturing Technology							
Strategic	Program	MRA Capability	Daily	Growth			
<ul> <li>JDMTP</li> <li>✓ Strategic         Plannning</li> <li>✓ Industry         Outreach</li> <li>✓ Workforce         Development</li> <li>✓ Stakeholder         Awareness</li> <li>✓ Congressional</li> </ul>	<ul> <li>✓ Manf S&amp;T</li> <li>✓ Pm, Financial, Technical</li> <li>✓ Disruptive</li> <li>✓ Hi Perf</li> <li>✓ Long Term Planning</li> <li>✓ AF Exec Agent</li> </ul>	<ul> <li>✓ MRL/MRA         Development</li> <li>✓ MRL WG</li> <li>✓ Documentation</li> <li>✓ Policy</li> <li>✓ DDR&amp;E MRA         Capability</li> <li>✓ DAB Support</li> </ul>	Daily Activities     Reporting     Requirements	<ul> <li>Workforce Skill Sets</li> <li>Benchmarking Studies</li> <li>Roadmapping</li> <li>Investment Synergy</li> <li>Tech Surprise</li> </ul>			

